

20-7872



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3200-1
Job Sheet 205904



Part No: D3200-1

Job Qty: 20 pcs

Part Name: Door Post Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/20/20

Job Tracking No:

Due Date: 2/14/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP Rev:A Removed from 9 Digit 06-01-25 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	20 pcs	2/14/20	2/14/20	0.00	0.18	Bandsaw - 1		ALA
110	HAAS 4 Axis - B4B	20 pcs	2/14/20	2/14/20	0.07	6.58	HAAS - 1 - B4B		ALA / s.c.v.
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
130	QC 8	20 pcs	2/14/20	2/14/20	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		

20/02/03

20/02/03

PTO



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CANADA
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Container No: S253041



Part: D3200-1

Job No: 205904

Serial No/Batch: S253041

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/03/20

marc 20/02/03

140 Packaging 3-1 - Stock - B4B 20 pcs		2/14/20	0.00 0.00	QC 8 - 61	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	DAS
				Packaging 3 - 4 - B4B	74
				Packaging 3 - 5 - B4B	9-89
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
150 QC 21 - SA		20 pcs	2/14/20	0.00 0.00	
				QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - (Bandsaw) Cut blank: 2.700" x 2.700 Descriptions: 110 - (HAAS CNC Vertical Machine) 1-Machine D3200-1 as per Folio FA337 and Dwg D3200 130 - (QC8- Inspect parts - second check) 140 - (Identify as per dwg & Stock Location: _____) 150 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	1 sf (.05 ea)	100-Bandsaw - 1	5154152	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Bandsaw - 1	MUHMWB10	1	478	0	

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Door Post Block	0.196inches + 0.005 - 0.000	0.201 0.196	.196	
2	Door Post Block	0.405inches ± 0.010	0.415 0.395	.403	
3	Door Post Block	100Degrees ± 0	100 100	100°	
4	Door Post Block	0.100inches ± 0.010	0.110 0.090	.100	
5	Door Post Block	0.130inches ± 0.010	0.140 0.120	.130	
6	Door Post Block	1.630inches ± 0.005	1.635 1.625	1.628	
7	Door Post Block	0.440inches ± 0.030	0.470 0.410	.435	
8	Door Post Block	2.500inches ± 0.010	2.510 2.490	2.500	
9	Door Post Block	1.845inches ± 0.010	1.855 1.835	1.842	
10	Door Post Block	1.000inches ± 0.010	1.010 0.990	1.000	
11	Door Post Block	1.620inches ± 0.050	1.670 1.570	1.621	
12	Door Post Block	2.500inches ± 0.030	2.530 2.470	2.500	
13	Door Post Block	0.750inches ± 0.030	0.780 0.720	.748	

Plex 1/20/20 3:01 PM Dart.lajeunesse.marie

JK

Feb 10/2020



NCR No. 20-7872.

Route update only

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev J